

## Chim/06 Industrial Organic Chemistry

Academic year: 2016/2017

Faculty: Dipartimento di Chimica

Study courses: Chemistry (2nd level)

Study plans/Curricula:

Type:

Total Credits: 4

Didactic Methods: lessons

Didactic Period: First year, first semester

Exam type: oral

Professor in charge: Francesco Babudri

### **Training objectives**

Knowledge of principal processes of organic industrial chemistry.

### **Prerequisites**

Basic concepts of organic chemistry

### **Didactic Methods**

lectures

### **Course programme**

#### Introduction to industrial organic chemistry:

Fossil fuels: coal, petroleum and natural gas origin, composition and transformations.

#### Chemical intermediates with a single carbon atom

Syngas production and uses. Fischer-Tropsch process. Synthesis of methanol, formaldehyde, formic acid. Methylamines from methanol. Methyl halides.

#### Gaseous olefins

Catalytic and thermal cracking. Production of butadiene, ethylene, propylene and butenes.

#### Olefins >C5

Linear alpha olefins (alfen process). Other linear olefins. Branched olefins. Metathesis process of olefins (SHOP Process)

#### Dienes

Industrial synthesis of isoprene and chloroprene.

Processes involving carbon monoxide:

Hydroformylation of olefins. Carbonylation of olefins. Koch process.

Oxidation products of ethylene

Ethylene oxide and derivatives. Acetaldehyde (Wacker-Hoechst process). Acetic acid and acetic anhydride. Ethyl acetate. Pyridines. Vinyl chloride and vinyl acetate.

Oxidation products of propylene:

Propylene oxide and derivatives. Acetone. Methylmetacrylate from acetone and from isobutene. Other acrylic derivatives: acrolein, acrylic acid, acrylonitrile.

Monomers for polyamides:

Adipic acid from KA mixture and from carbonylation of butadiene. Hexamethylenediamine from adipic acid and by hydrocyanation of butadiene. EDH process of acrylonitrile. Decanedioic and dodecanedioic acids. 11-Aminoundecanoic acid. Caprolactam by Beckmann rearrangement of cyclohexanone oxime. HPO process and Toray process to caprolactam. Other caprolactam synthesis: SNIA and UCC processes. Lauryl lactam.

Aromatic compounds

BTX from hard coal coking and gasoline catalytic reforming. Conversion of aromatic hydrocarbons: hydrodealkylation, isomerization, disproportionation and transalkylation. Benzene derivatives: ethylbenzene, cumene, styrene. Phenol (alkaline fusion, Dow process, Hock process). Aniline and derivatives: diisocyanates. Oxidation products of naphthalene and xylenes: dicarboxylic aromatic acids.

Other topics

Explosives, fragrances and pesticides.

**Reference Texts**

H-J Arpe Industrial Organic Chemistry 5<sup>th</sup> Edition Wiley-VCH.